

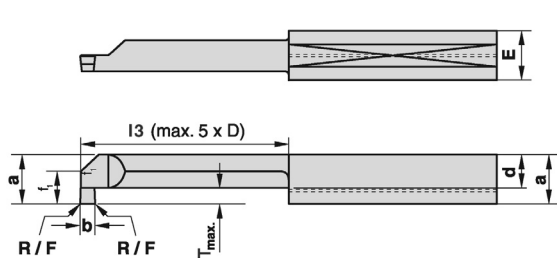
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Technical application engineer:	Contact:
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1 Cutting insert for internal groove turning

Version

- Right-hand
- Left-hand



R	F	b	I ₃	E	f	d	a	T _{max}	D _{min}	for Tool holder
in mm	in mm	in mm	in mm	in mm	in mm	in mm	in mm	in mm	in mm	
				4	1,5	2,6	3,5	0,8	4,0	645.0016-D
				5	1,9	3,3	4,4	1,0	5,0	
				6	2,3	3,4	5,3	1,8	6,0	
				7	2,7	3,7	6,3	2,5	6,8	

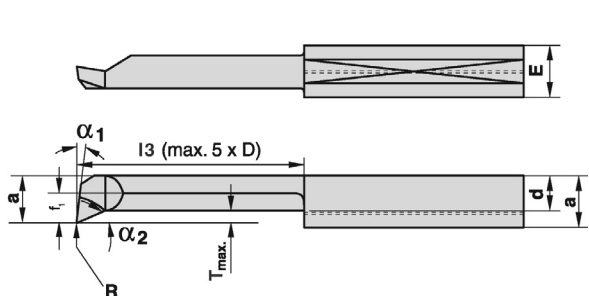
required number of pieces: Piece ¹⁾

- 1) Pack quantity 10 pieces. Grooving inserts smaller than standard width ($\emptyset E = 4 \text{ mm}$; $b_{\text{standard}} = 1,0 \text{ mm}$ / $\emptyset E = 5 \text{ mm}$ und $\emptyset E = 6 \text{ mm}$; $D_{\text{standard}} = 2,0 \text{ mm}$) Different groove widths available in smaller widths. Minimum order quantity 10 pieces.

2 Cutting insert for internal turning

Version

- Right-hand
- Left-hand



$\alpha 1^{2)}$	$\alpha 2^{2)}$	I ₃	E	f	d	a	T _{max}	D _{min}	for Tool holder
		in mm	in mm	in mm	in mm	in mm	in mm	in mm	
			4	0,6	2,3	2,6	0,2	3,0	645.0016-D
			4	1,5	3,0	3,5	0,3	4,0	
			5	1,9	3,8	4,4	0,5	5,0	
			6	2,3	4,5	5,3	0,5	6,0	
			7	2,8	5,5	6,3	0,6	7,0	676.0016-D

required number of pieces: Piece ¹⁾

- 1) Pack quantity 10 pieces.
2) $\alpha 1$ - Standard = 8° $\alpha 2$ - Standard = 20°