

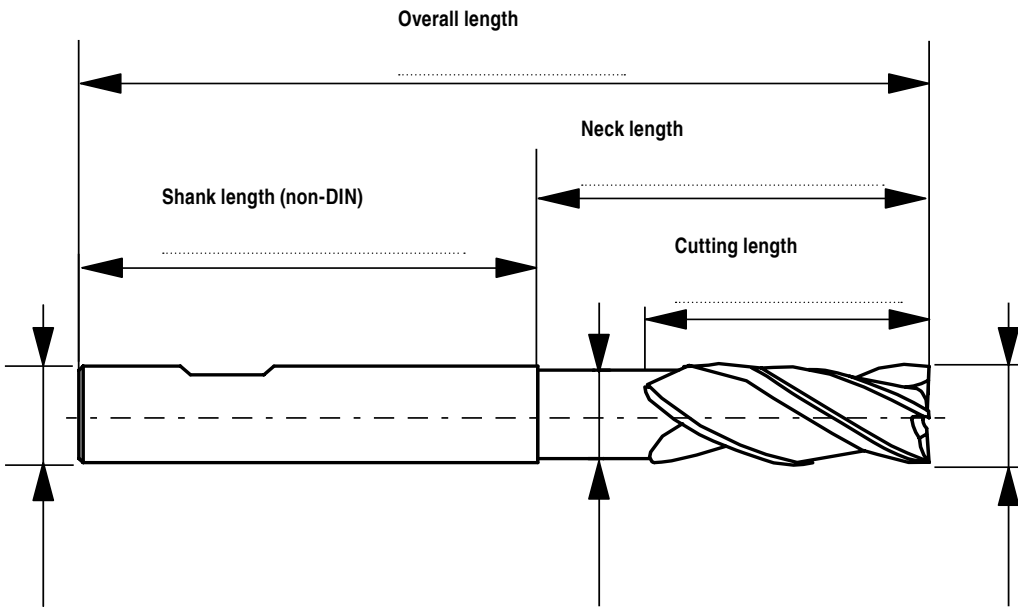
# FORM

Request for special tools  
Special solid carbide milling cutter

Please send the completed form to [Techsupport.UK@ceratizit.com](mailto:Techsupport.UK@ceratizit.com)!

<b>Company:</b> .....	<b>Department:</b> .....
<b>Technical application engineer:</b> .....	<b>Contact:</b> .....
<b>Customer no.:</b> .....	<b>Contact Tel. No.:</b> .....
<b>Your reference:</b> .....	<b>Contact E-Mail:</b> .....

## 1 Dimensions



**No. of cutting edges**  
.....

**End cutting**  
.....

**Internal Coolant**  
yes  
no

**Shank diameter**  
.....

**Overall length**  
.....

**Shank length (non-DIN)**  
.....

**Neck length**  
.....

**Cutting length**  
.....

**Reduced neck diameter**  
.....

**Cutting diameter**  
.....

## 2 Coolant

Emulsion                      Oil                      Air                      without  
Minimum quantity lubrication      Coolant pressure ..... bar

## 3 Shank Type



Plain shank (DIN 6535 HA)



Weldon (DIN 6535 HB)

Non-DIN  
(enter dimensions on drawing)

## 4 Protective bevel / radii



Sharp cutting edge



Protective corner bevel



Corner radius

**Size** ..... mm

**5** Geometry



Finishing cutter



Roughing and Finishing Cutters



Rough milling cutters

**6** HPC

yes

**7** Feed



Slot milling



Rough milling



Finish milling



Copy milling

Depth of cut  $a_p$  in mm

Schnittbreite  $a_b$  in mm

.....  
.....

**8** Coating

uncoated

coated

**9** Material Specification

Material number

Standard designation

Tensile strength in N/mm<sup>2</sup>/hardness (HRC, HB, etc.)

.....

**10** Comments

**11** required number of pieces:

..... Piece