FORM

Request for special tools
Special PNG Clamping Stations

Please send the completed form to **Techsupport.UK@ceratizit.com**!

Company: .....
Department: .....
Technical application engineer: .....
Contact: .....
Customer no.: .....
Contact Tel. No.: .....
Your reference: .....
Contact E-Mail: .....

Request overview

Request Date .....

Project details

Required delivery date .....

Budget details ..... Estimated budget in €: ..... suggested price (detailed) in €: ☐ not specified

Standardization potential ◯ high ◯ quite small ◯ one-off demand

Status at customer ◯ order ◯ project

Brief description of the task / possible solutions

(A sketch can be made by hand and can be attached)

Documents from the customer ◯ sample ◯ drawing ◯ Others

1 Documents to be provided

☐ Table drawing / interface drawing
☐ .....
☐ .....
☐ .....
☐ .....

2 Machine

..... Manufacturer ..... Type

Machine Type: ☐ Spindle speed: ..... rev./min.

other: ☐ .....

Max. permissible table load: ..... kg

3 Environment

Loading ◯ manual ◯ autom. – robots ◯ horizontal ◯ vertical

Environmental conditions: ☐ temperature ..... ° C ☐ coolant ☐ interfering contour ☐ abrasive dust

Tact time: ..... pcs./min

4 Operating time

Shift operation ◯ no ◯ 2-shift ◯ 3-shift

5 Clamping station

What type of device is required? ◯ Clamping station ◯ Grid plate ◯ Tower

What will be clamped in PNG? ◯ Vices ◯ Pallet ◯ workpiece directly

Which machining forces / torques arise? .....

Which security measures are necessary? ◯ none ◯ pallet system control ◯ clamping slide query

Number of clamping nests: ..... Piece

Does a medium pass through the device to the pallet? ◯ no ◯ yes

Description

6 Module type and control

Which module type is proposed: .....

Turbo ◯ yes ◯ no

control of the modules: ◯ common (via quick coupling) ◯ single (central air connection + valve strip) ◯ machine rotary union

7 Alternative

☐ initial operation

☐ special format documentation (e.g. language)