

# FORM

Request for special tools  
REAMAX and Monomax Reamers

Please send the completed form to **Techsupport.UK@ceratizit.com!**

Company:	.....	Department:	.....
Technical application engineer:	.....	Contact:	.....
Customer no.:	.....	Contact Tel. No.:	.....
Your reference:	.....	Contact E-Mail:	.....

## 1 hole

Nominal diameter (e.g. 18.5 mm)	.....	mm					
Tolerance (e.g. F7)	.....		or	Upper limit (e.g. +0.025)	.....	mm	
				Lower limit (e.g. +0.005)	.....	mm	
Pre-machining diameter (specify only in the event of deviations)	.....	mm		Hole depth	.....	mm	
Machining	horizontal stationary			vertical rotating			
					Internal Coolant	yes	no

Type of hole (please tick)



## 2 Material

Standard designation	.....
Tensile strength	..... N/mm <sup>2</sup>
Heat Treatment	.....

## 3 Preferred type

REAMAX up to tolerance zone IT 7      Monomax up to tolerance zone IT 5

## 4 Special information on machining, if required

Dimensional accuracy of the bore	(e.g. $\varnothing_{\pm 0.01}$ )	.....
Surface quality Ra/Rt/Rz		.....
Length of the interrupted cut	 x = .....	mm
Minimum quantity lubrication	yes	no
Special adapter (e.g. Morse taper, HSK mono tool)	.....	
Machine (e.g. lathe)	.....	
Machine adapter (e.g. VDI 30)	.....	
Adapter (e.g. floating holder $\varnothing 25$ )	.....	

5 required number of pieces: ..... Piece