









FORM

Request for special tools
MultiChange – Reamers

Please send the completed form to Techsupport.UK@ceratizit.com!

Company:	Department:
Technical application engineer:	Contact:
Customer no.:	Contact Tel. No.:
Your reference:	Contact E-Mail:

1 hole

Nominal diameter (e.g. 18.5 mm)	mm						
Tolerance (e.g. F7)		or	Upper limit (e.g. +0.025)	mm		
				Lower limit (e.g. +0.005)	mm		
Pre-machining diameter (specify only in the event of deviations)	mm		Hole depth	mm		
Machining	horizontal stationary		vertical rotating	Internal Coolant	yes		no	
Type of hole (please tick)								
								

2 Material

Standard designation
Tensile strength N/mm ²
Heat Treatment

3 Special information on machining, if required

Dimensional accuracy of the bore	(e.g. $\begin{matrix} \text{D} \\ \text{d} \end{matrix} / \text{H} / \text{h}$)
Surface quality Ra/Rt/Rz	
Length of the interrupted cut		x = mm
Minimum quantity lubrication	yes	no
Special adapter (e.g. Morse taper, HSK mono tool)	
Machine (e.g. lathe)	
Machine adapter (e.g. VDI 30)	
Adapter (e.g. floating holder Ø 25)	

4 required number of pieces: Piece