

FORM

Request for special tools
Indexable insert drill – single-step

Please send the completed form to Techsupport.UK@ceratizit.com!

Company:	Department:
Technical application engineer:	Contact:
Customer no.:	Contact Tel. No.:
Your reference:	Contact E-Mail:

1 Indexable insert drills

MaxiDrill 900



SONT

Pentron



SOGX

Trigon



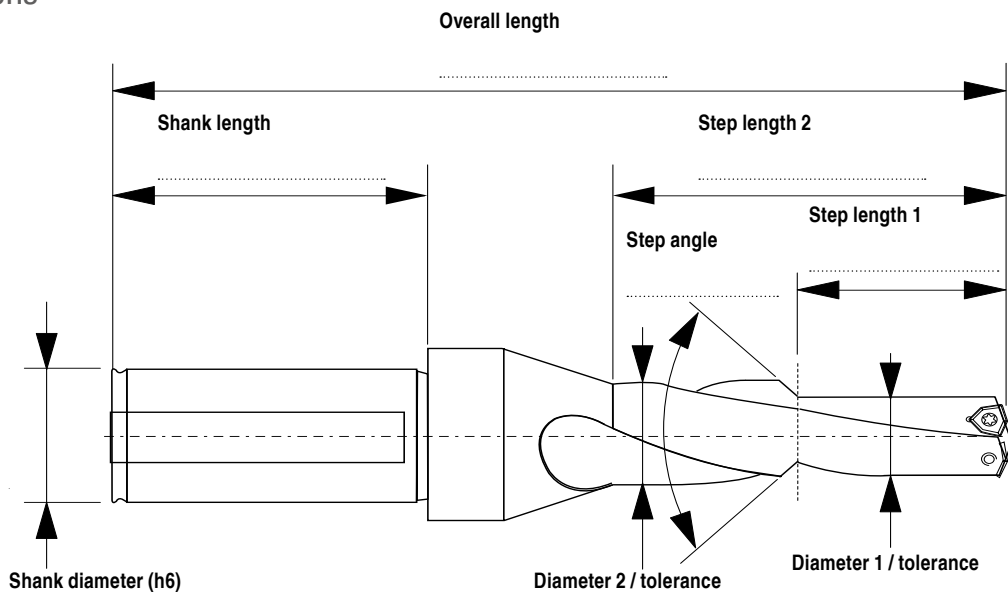
WOEX

MaxiDrill Classic



XOMT

2 Dimensions



3 Coolant

without

Emulsion

Coolant pressure

bar

Internal Coolant

yes

no

4 Shank type

Weldon

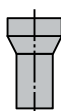
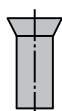
Whistle Notch

VDI (DIN 69 880)

Working axis

horizontal

5 Type of machining



Through hole

Blind hole

6 hole

into full material

Start drilling with pilot hole

Hole diameter

7 Material Specification

Material number

Standard designation

Tensile strength in N/mm²/hardness (HRC, HB, etc.)

.....

8 Working axis

horizontal

vertical

9 Indexable insert types (ISO designation)

.....

10 Location on the machine

.....

11 Machine type/drive power (KW)

.....

12 Comments

13 required number of pieces:

.....

Piece