

Please send the completed form to **Techsupport.UK@ceratizit.com!**

Company:	Department:
Technical application engineer:	Contact:
Customer no.:	Contact Tel. No.:
Your reference:	Contact E-Mail:

1 General Information

Customer is already familiar with magnetic workholding	yes	no		
Scope / aim	Reduce clamping time	Increase holding force	Other clamping solution	
	Reduce clamping deformation	Fixture in a fully automated system		
Present clamping method	mechanical	magnetic	Not existing	other

2 Workpiece

Dimension (mm)	Length (min/max)	/	Ø (min/max)	/
	Width (min/max)	/	Thickness (min)		
Weight (kg)					
Material (Nr)					
Conditions	Soft / annealed	Hardened / coated				
Clamping surfaces	Rough	Finished	other			

3 Machine and Process

Machine	Manufacturer	Type		
Machine type	horizontal	vertical	5-Axis-machine	
Machine table dimension (Length / Ø x width) (mm) mm	/ mm	
Max. loading of machine table (kg) kg			
Machining	Roughing	Finishing	Drilling	other
Operation	OP 10:		
	OP 20:		
	OP 30:		
	OP 40:		
5-side machining	yes	no		
Workpiece stop allowed / possible	yes	no		
Loading / unloading	Robot loading	By crane	by hand	other
Shift operation	1-shift	2-shift	3-shift	
Cycle time (sec/min)			

4 Sonstiges (Installation, zusätzliche Anforderungen, Beschreibung der Aufgabe)**5** Comments